QUICK START GUIDE

TOP LOAD

TECHNOLOGIES OF ANDLOG

Thank You

Thank You for purchasing an ANDILOG's product. We appreciate your business and would like to take this opportunity to thank you. Without your appreciation of our products the effort we put behind all the research and development wouldn't be nearly as gratifying.

Safety and Proper Usage

1. Place the stand on a firm, flat and level working surface to ensure accurate readings.

2. Avoid overloads and repetitive shock load, to maintain long life of the stand and its force load cell

3. Read carefully this quick-start instruction sheet and the operating manual delivered with your tester.

4. Most of the tests done with ANDILOG Technologies instruments are destructive tests. Dangers associates with this type of tests require that the users are experienced and trained.

Warranty

You are welcome to register your ANDILOG product online to activate your warranty, please complete the form available online on our website at <u>www.andilog.com</u> in "Services & support".

Your equipment is warranty for a one year period starting the date of shipment.

You will also have the opportunity to complete a quick customer survey where suggestions will be welcome to help us to improve our products and services.



DRIVEPACK – Motor Command and settings: Allow you to control the displacement of the test stand and its settings: speed, direction, stop limits. NOTE: IF THE MOTOR IS RUNNING, YOU CAN PRESS ANY KEY FROM THE DRIVEPACK TO STOP THE TEST STAND

tester to a vertical

position.



CENTOR TOUCH DUAL– Measurements acquisition and settings Display and set the measurements, the graph and calculations. Emergency STOP: To start the test stand, you must unlock this switch by rotating it clockwise.

Your Tester

<u>Green START:</u> Switch to turn ON the Centor Touch and Start

test.

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TECHNOLOGIES E

Pos.stop

Pos.stop

5.00 mm

Inverter

10 mm

Pedal

Start Neg

Input 1

ZERO

Pos.stop ᆂ

Pos.stop 🛨

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Stop

TOP LOAD setup

TOPLOAD test - crushing bottle - Example of test settings

In order to perform a TOPLOAD test, you must set the tester accordingly. A standard test on bottle (or other type of packaging) requires zeroing the deflection as soon as the top compression platen touches the bottle. The bottle is compressed up to a desired deflection value and the peak force is recorded. Here is a simple example to set a TOPLOAD test requesting to compress the bottle of 10mm and return automatically 5mm above the bottle

1. Set the Centor Touch

From the main measuring screen, touches the top green bar to access the main menu screen Then select DISPLAY sub menu



Configure the measuring screen in order to display the **peak force** on the main display area and the **peak deflection** value on the auxiliary display area :



STENTORC DL: Limits		
TRAVEL1 FORCE2		
De activate	Raw Data	Output 01
Bottom Limit	Top limit O N Buzzer	Action State
Bar Graph: FORCE2 Raw		
8		

Touches the tab "FORCE2" from the limit screen

Set the down limit to a low value, by example 1% of the full capacity of the load cell (i.ie: 1N for a 100N load cell). The STENTOR will zero the deflection once it reaches the force value of 1N (so when it touches the bottle).

Enable the Output 1 and choose the

will send a signal to zero the deflection from Drivepack as soon as it reaches the force limit (1N in our example).

2. Set the Drivepack command

Set the TOP stop position to STOP (to stop the test at the end)

Set the TOP stop position to 5.00mm (to stop the test at +5.00mm from the 0)

Set the DOWN stop position to inverter (to invert the travel of the tester when it reachs the limit)

Set the DOWN stop position to 10mm (the tester will travel in down position -10mm)

Set the pedal to Negative start (touching the green start button from the Stentor, will start the Stentor test stand in down direction)

Set the Input 1 to ZERO (to tare the deflection value when receiving a signal on the Input 1)

3. Test protocol

 Place the bottle on the work area of the Stentor. With the manual travel command, move down the top platen until the distance from the bottle is less than 10mm, (this is important as the DOWN limit has been set to 10mm, the tester shouldn't have to travel

more than 10mm before reaching the bottle). Press the ZERO button from the Drivepack command to tare it.

Push the Green start button



- The test protocol starts:
 - o Moving down
 - o Touching the bottle and at 1N zeroing the deflection values
 - Moving down for 10mm then moving up for 15mm (5mm above the zero position, the top of the bottle)
- The Measuring screen displays the peak force and peak deflection values
- Remove the bottle and place a new one